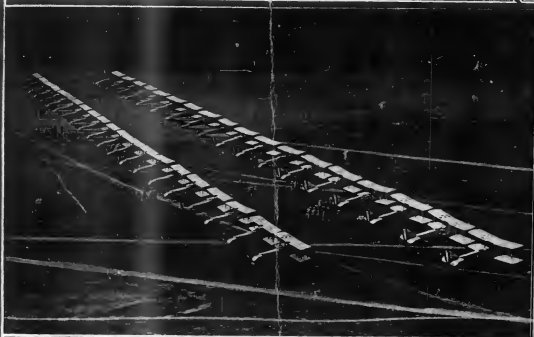


AVIATION

DECEMBER 25, 1922

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Naval Aircraft Squadron at San Diego, California

VOLUME
XIII

SPECIAL FEATURES

Number
26

HOW TO BUILD A SINGLE SEATER SPORT PLANE
IMPROVEMENTS IN AIRSHIP GIRDER DESIGN
SWANSON MODEL 3 SPORT PLANE

THE GARDNER, MOFFAT CO., Inc.
HIGHLAND, N. Y.
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DECEMBER 25, 1922

AVIATION

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CORRESPONDING EDITOR
Vol. XIII
DECEMBER 26, 1932
No. 26

A National Aeronautics Policy

THIS national aeronautics policy formulated by the National Advisory Committee for Aeronautics which secured President Harding's endorsement when he sent that body's annual report to Congress deserves the active support of all concerned with the development of American aeronautics.

The need of a clearly cut national aeronautics policy is obvious. One of its chief points should be our opinion as to continuing aircraft construction programs somewhat on the order of the World Defense Act of 1930 which had down the number and type of warships to be built within a given period of years. An aircraft construction program drawn up along such lines would have the great advantage of insuring aircraft manufacturers continuing orders spread over a number of years. It is only on the basis of such a program that the manufacturers can shoulder the expense of engaging in new development work of any real magnitude, such as the development of large multi-engine airplanes, variable number and variable surface wings, new methods of metal construction, etc.

There has been some tendency in official quarters to criticize the delays attending the delivery of aircraft built by the industry. It should, however, be realized that a manufacturer cannot afford to expand his works for a single order, however large, and risk having his factory stay idle for months after the order has been filled and no new order in forthcoming.

Another important point, which the N.A.C.A. program properly emphasizes, is the practical application of aviation to mail carrying, "one of the marvels of the age." The N.A.C.A. recommends the continuance of the Air Mail Service, but we would like to go further and see its expansion considerably extended, particularly by the creation of a North to South route along the Mississippi.

The importance of scientific research in aviation will be obvious to those even but slightly concerned with aeronautics. Hence the N.A.C.A. recommendation for ample funds wherewith to continue this work should meet with general approval.

Federal regulation of aeronautics, which AVIATION has so recently sponsored ever since the Armstrong matter of two years ago—is another important point to which the N.A.C.A. calls attention. It is to be hoped that this latest reminder may perhaps shake the apathy of Congress with regard to the Windward Hill.

One of the best points in the N.A.C.A. program is the suggestion that in view of the growing importance of the aerial arm, the army and navy air forces should not be reduced in proportion to the reduction in strength of the Army and the Navy. Quoting the report, "the severity of aerial warfare, the lack of civil aviation stresses forces which so draw in time of need, the rapid development of aeronautics in other countries, and the necessity for aviation in national defense,

have led the people to support a policy of progress and development in aeronautics branches of both the Army and Navy, however much they may meet upon occasions of other military expenditures."

The recommendations of our beloved nation, the development of extensive methods of this gas, and the development of the aerological service of the Weather Bureau are other excellent recommendations of the N.A.C.A.

What we should here like to see incorporated in the National Aeronautics Policy is a definite program for the development of commercial aviation as a national asset and a public utility. With respect to this subject the report states among other things that "the practical development of aviation in America will be realized only when the government gives intelligent support and effective aid, principally by supplying and borrowing airplanes and pilots and with state cooperation in establishing airways and landing fields." This is readily put, but it would have been much stronger had a practical suggestion been made to distribute the national asset of civil aviation, by suggesting a system of national airports to be built by the government, the states and municipalities.

Purchase of Materials in Airplane Construction

UNDOUBTEDLY one of the most important difficulties in the construction of airplanes is the purchase of suitable material. The materials called for by the designer in accordance with Navy or Army specifications are of the highest quality, generally of special character, and rarely to be bought in the open market. The spaces to be used in a better grade than in any other form of construction; it must be stronger, better mounted, freer from defects than commercial lumber ever is. The steel is of a specification which is never carried in stock by steel mills or jobbers. The rivets are thicker than is generally the case in the usual commercial steel; it must stand exceptionally severe tests for waterproofing; it must be placed up in one particular way.

At the same time the manufacturer cannot purchase his materials in large quantities. If he could order a few thousand tons of a certain grade of steel, no doubt the mills would be glad to roll specially for him and to give him quick delivery. But the airplane manufacturer considers four or five tons of his special steel quite a large order, and gets poor service accordingly. Only two or three manufacturers of rivets will quote on aircraft requirements at all.

This situation would be best met if a number of firms in a position to supply aircraft material specialized on this business, making an exhaustive study of the needs of this industry and carrying material in stock as far as possible. Not only would firms thus specializing find a ready market at the moment, but they would be rewarded later when the industry expands to larger proportions by having almost a monopoly of aircraft material purchases.

Improvements in Built-Up Airship Girders

With Special Reference to the Strength of Girders As a Whole

By S. H. Phillips

The present article deals with the bearing of light structural or built-up girders, as used for example, in rigid airships, and has for its chief object, to reduce the weight and cost of labor charges of the lattice pieces employed to contain the longitudinal members or booms while providing for the same safety strength and rigidity.

Such lattice pieces as at present used, are made in outside dies and pressure from this die material, such as dimensions or bend, or the like. Two individual strapped lattices are taken around and riveted up at the center. A typical lattice and arrangement of this lattice is shown in Fig. 1, with their method of attachment at girder members, which represents the practice used at the present day.

No advance in the design or manufacture of lattices used in airship girder work can be recorded recently, nor apparently has any serious suggestion, to the writer's knowledge,



Fig. 1 Typical sort of lattice girder as employed by Zeppelin airships

ever been put forward, either to save weight or reduce labor charges. It is therefore sufficient to say, that presently the same lattice arrangements are being used at the Zeppelin airship building as were incorporated in the Zeppelin design of 10 or even years ago. The writer proposes, in order to simplify manufacture and to gain increased efficiency, to change these members in one point as shown in Fig. 2, thus eliminating the center piece.

The advantages of using such a method can be stated briefly, as under:

1. No decrease in strength.
 2. Saving in weight.
 3. Elimination of center piece rivets.
 4. Elimination of the fastening of channels in way of lattice pieces at their connection to these members with the exception where double lattices are required.
 5. Accelerated production.
 6. Saving in labor cost.
- The disadvantages are slight when compared with the obvious many advantages, and can be stated as under:
1. Slightly more complicated stamping.
 2. Larger percentage of scrap material under the existing method.

We can now proceed to examine and verify our statements.

1. No Decrease in Strength

It is considered that no decrease in strength will be lost by manufacturing even in one piece, in place of two members as at present used. A fairly riveted up center piece is apt to act as a weak member. A slight distortion is apt to set in at the bottom due to the channels members—in other words, they are sprung in at the center

piece. None of these objections are met with in the new design.

The brief discussion on Zeppelin airship girders should be observed. Primarily, it should be noted that triangular girders of the Zeppelin type (see sketch Fig. 3) are principally used as struts, and in calculating the strength of such girders, the strength of the channels of the main members lattice pieces, should first be considered.

The strength of these channels depends on the stiffness of the individual lattice pieces. If the booms were inflexibly stiff and were attached to the main members in an absolutely rigid manner, the pin jointed lengths of the lattice would be half the pitch of the lattices, but if the booms are without stiffness or as provided to the main members, then the pin jointed length may be taken as equal to the pitch of the lattice.

The exact effect of the stiffness of the booms on the pin jointed length can readily be calculated, first by determining the rigidity of the lattice in the plane of the main members. In the case of triangular girders of the Zeppelin type the main members are light, owing to the pitch of the lattice being very much greater compared with the radius of gyration of the main members. The chief requirement of the lattice is that it should be very stiff in the plane of the girder. Thus Zeppelin type girders are used only as struts, the shear stress on them and the compressive strength of the lattice pieces are relatively unimportant.

For these reasons the type lattice piece which has been developed for airship girders is very broad, compressive

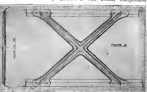


Fig. 2 New type of one-piece with two bearing built-up airship girders, as proposed by the author of this article

strength being obtained merely by providing it with a corrugated surface. Furthermore it is always used in the form of a cross lattice, the opposing lattice pieces being well riveted together at the center, the reason this being to obtain great stiffness in the plane of the member. The writer believes that the type of lattice proposed would have the same stiffness as the ordinary type.

The arrangement has the effect of preventing entirely the light main members from deflecting at the points of attachment of the lattice and practically makes the small amount of main members between lattice points a fixed and stout and hence, very greatly increases the strength and efficiency of the girder.

The strength of the main members may therefore be calculated on the assumption that they are pin jointed members half the pitch of the lattices in the following manner:

It has been found that the formula below, for strength of

main spans as struts, calculated in the way shown described, give results closely in agreement with experimental.

$$\frac{P}{A} = f_s \left(\frac{1 + S}{1 + \frac{P}{E} + S'} \right)$$

$$S = \frac{P_s}{E' E} \left(\frac{1}{K} \right)$$

where P = the intensity of stress in lb. per sq. in. of lattice.

For girders under uniform lateral load, the stress per sq. in. can be calculated in the way usually adopted for a loaded beam from the formula:

$$F = \frac{M y}{I} = \frac{M}{S}$$

$$\text{where } S = \frac{I}{y}$$

I = Moment of inertia of section of girder about neutral axis (which passes through centroid of cross section of girder).

Let A = section area of base channels
 let a = section area of apex channel
 let n = Dist. of top of base channel from neutral axis
 let b = Dist. of top of apex channel from neutral axis
 let x = Dist. of top of apex channel from top of base channel

This distance can be found from the known size of the girder

That $a + b = X$
 $2A \times a + a \times X = 2Ax + aX$
 $X = \frac{2aX + aX}{2A + a}$

where a , b and X can be found.

We can then obtain the value of T /area and T /base distance from neutral axis of the flange in the apex and base channels which are under the greatest stress. If the loading is uniform and the base flange supported, then the maximum bending moment is found as follows:

$$M = \frac{1}{2} W L$$

$$L = \text{length of girder in inches.}$$

$$W = \text{load (lb.) per inch.}$$

Professor Thomson in his paper on Metal Construction of Aeroplanes, read before the Royal Aeronautical Society in 1909, gave the following formula for deflection under lateral load:

From the ordinary theory of beams the deflection in the center of the girder under side loading is equal to

$$\delta = \frac{W L^3}{48 E I}$$

where δ is the deflection in inches.
 L is the length between the supports in inches.
 M is the maximum bending moment in inches.

E is the modulus of elasticity in inch wide about an axis perpendicular to the direction of loading.

I is Young's modulus for the material of the girder which is a result of bending tests on girders is taken as 5000 lbs. per sq. in.

M = $\frac{W L^2}{2}$
 E = $\frac{W L^2}{2}$
 I = $\frac{W L^2}{2}$

where f is the bending fiber stress and D is the total depth of a symmetrical section we have

$$\delta = \frac{A L^2 W}{48 E I D} = \frac{3 I D}{48 E I D}$$

Now in the case of a long strut, if the fixed stress is ignored, practically the same law should hold

$$\text{Since } M = P \times \frac{L}{2} \therefore P = \frac{M}{\frac{L}{2}}$$

$$P = \frac{2 M}{L}$$

$$\therefore \frac{M}{L} = \frac{2 M}{L^2} \therefore L = \frac{2 M}{P L}$$

$$\frac{M}{L} = \frac{2 M}{L^2} \therefore L = \frac{2 M}{P L}$$

$$L = \frac{1}{37,500} \frac{P L^3}{D}$$

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$$L = \frac{1}{37,500} \frac{P L^3}{D}$$

$$L = \frac{1}{37,500} \frac{P L^3}{D}$$

The rigidity of the lattice piece can therefore be calculated as a beam of uniform section, by the use of either Perry's or the Alexander formulae.

It appears that the theoretical advantages of both types of lattice are the same. In the Zeppelin type of lattice it is usual practice to rivet consecutive lattice main members, in such a way that there is a row of stiff struts, two ribbing each lattice piece separately. In such cases, where the shear forces become too great to render lattice between points of attachment of members lattice pieces, the practice is to rivet an intermediate lattice cross between the main lattice.

This type of construction gives a most efficient girder from the point of view of strength for weight in this particular case. In other words, the Zeppelin construction is a useful and satisfactory one to calculate shear in the lattice, but only in the main members. When however the main members are heavy as in aircraft spars, continuous bracing gives the best results and failure merely comes by shear at the main members between lattice pieces.

In the case of airplane spars, since the main members are so much heavier, they would require a proportionally stiffer and heavier bracing to receive fixed end conditions at the main members between bracing points. Furthermore, the overall depth of the spar is fixed and the necessity of the lattice piece is limited by practical conditions. It is found as the case that the value of L/E between lattice pieces is comparatively small and the increase of strength gained by changing the condition of the main member between lattice points from a free end to a fixed end is not as great as it may be. The increase in weight of lattice which would be necessitated, Zeppelin type of lattice in this case is, therefore, uneconomical, and for airplane spar experience has proved that an attempt should be made to obtain stiffness in the case of the lattice and the main members and so of sufficient strength to withstand the shear forces which may be produced in the usual way, assuming that the lattice is pin jointed.

Furthermore, one should be taken that the law of intersection of adjacent lattice pieces occurs at such a point of the cross section of the main member as will cause the most efficient distribution of stress over these members.

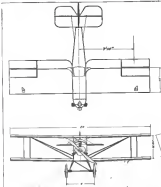
Having briefly discussed the theoretical points in airship girder design, it is the opinion of the writer that there cannot be any disadvantage in riveting the center rivets thoroughly further, considerable practical advantages are obtained as discussed as follows:

2. Saving Weight

Saving of weight is effected in two directions:

1. Elimination of rivets at center

U.S. ARMY AIR SERVICE ENGINEERING DIVISION "Messenger"



Outline drawings of the U. S. "Messenger" airplane (60 hp. Lawrence 3-2-1, air-cooled engine)

Stabilizer	— 11	sq. ft.	= 7.94% of 335 sq. ft. (total supporting area)
Elevator	— 10	sq. ft.	= 6.86% of 335 sq. ft. (total supporting area)
Rudder	— 5.75	sq. ft.	= 3.76% of 152 sq. ft. (total supporting area)
Fus.	— 2.95	sq. ft.	= 1.81% of 163 sq. ft. (total supporting area)

Applying the above percentages, the areas of our tail surfaces will be approximately:

Stabilizer	— 0.8774 × 336* = 8.29 sq. ft.
Elevator	— 0.8658 × 336 = 7.96 " "
Rudder	— 0.0776 × 129 = 4.53 " "
Fus.	— 0.0141 × 125 = 2.17 " "

*129 sq. ft. total area is used instead of 73.24 also satisfactorily structural considerations (Passage for instance) will reduce our area slightly.

Altogether control surfaces should be one next consideration, and concerning again the "Messenger" we see that on either pair of wings there is a total of 16 sq. ft. placed at a distance of 73.24 ft. from the longitudinal axis of the machine. This moment is then a function of $F \times K$ where K is the area of the elevator, and F is the distance from their center to the longitudinal axis of the machine. We will denote the value by M . $M = 73.24 \times 16 = 29.34$. Since we have used the same aspect ratio, it appears to be safe if we assume that $M/M = 29.34$, where M is area of one pair of wings, and S is the area of one wing. So the quantity F/K on the "Messenger" and if the same quantity for one machine. From the foregoing $73.24/M$ or 79.40 , or M is 61.6.

The foregoing means that our elevator must be so shaped and placed that their area multiplied by the distance from their center to the longitudinal axis of the airplane will equal

61.6. For purposes of contrast let us assume that we have decided to place our elevator on the lower wing only and make their span equal to the length of the wing. At this time we see that the distance from their center to the longitudinal axis of the machine will be $\frac{1}{2}$ the length of one wing. This distance as seen to be $17.81/2 = 4.25$ ft. If for our machine being 61.6, gives us an elevator area of $61.6/4.25 = 34.45$ sq. ft. Assuming that our wing is 2 1/2 ft. wide, our lower wing or elevator length will be $12.5/2$ inches 1.56, or 7.28 ft. The chord will then have to be $14.15/7.28$, or 1.939 ft. We should wish this here to be 14.15/7.28, or 1.939 ft. We should wish our elevator in both upper and lower wings, which is an easy matter now that we know $M = 61.6$.

Assume a distance X from the longitudinal axis and an elevator area of A , we see that using two elevators $2A \times X = 61.6$. We know that X will be somewhere around $\frac{1}{2}$ of half the machine's span, so assuming it to be 6 ft. we see that A must have to be $61.6/6 \times 2 = 5.12$ sq. ft. The length of the elevator is then $61.6/5.12 = 11.99 = 61 \times 5 = 0.5$ ft. which makes the elevator chord 0.12/0.5, or 0.002 ft.

Characteristics of the Airplane

From our calculations so far, which we must not take as final, but simply as trial or approximate figures, we see that the characteristics of our airplane are roughly:

Span, 17.8 ft.
Chord, 3.8 ft.
G. to stern post, 9.5 ft.
Total area, 129 sq. ft.
Altogether 61.6 × 0.003 ft.
Area stabilizer, 8.29 sq. ft.
Area elevator, 2.9 sq. ft.
Area rudder, 4.53 sq. ft.
Area fus., 2.17 sq. ft.
Area elevator, $4 \times 5.12 = 20.48$ sq. ft. (Total)

The First Sketch

Most of the approximate characteristics having now been determined, we may proceed, after a few more calculations, to our first outline sketch which will give us an idea of the proportions which our airplane would assume. The distance between the upper and lower wings, or the gap, will necessarily have to be determined at once. The gap should be as large as possible and a positive stagger as large as can reasonably be used also adds to the performance characteristics of the machine. Taking the foregoing into consideration and assuming once more the "Messenger" we find that the gap should also be 40/48 (expressed in inches) or 0.96. Using this as a guide we see that our gap will be around 34 in.

Knowing now the characteristics of the wings, the tail surfaces and other distances from the center of gravity of the airplane, which we can assume to be near the center of pressure of the wings, we can make a rough sketch of our airplane. The center of pressure when the machine is at normal forward flight, will be around 25 per cent of the chord to the rear of the leading edge of the wings. This center of pressure should with proper design be made to coincide as nearly as possible with the longitudinal location of the center of gravity.

The outlines of the various control surfaces should be laid out on the preliminary sketch with a view toward regularity, balance, and strength of the interior supporting framework. A preliminary designer has told that the design of an airplane is as much an art as a science. In the foregoing at least we have found an opportunity to put this into practice.

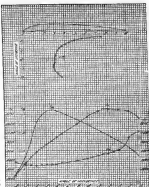
Next in our considerations will come the question of weight. Our total weight has been assumed to be about 600 lb. Allowing the operator a maximum weight of 150 lb. we see that the total weight of our airplane must be ready to fly around 450 lb. Of the empty weight, 125 lb. is taken up by the engine, leaving 325 lb. for the weight of the structure itself, including fuselage, oil, and tanks. For purposes of carrying at a weight distribution we will assume that the fuel and oil containers will weigh 40 lb. Balancing the latter we still have an allowance of 285 lb. Our wing frame, when the "Messenger" as an example, which weighs 1.1 lb. per sq. ft., will weigh 337 lb., which leaves us a total of 153 lb. for our fuselage, landing gear, tail surfaces, instruments and control mechanisms. Taking the weights of these parts as about 35 per cent of the total weight of the airplane would give us a required weight of 105 lb. for the fuselage and control mechanisms. A second preliminary designer can even be made inasmuch as we have made a frequent consideration of our weight and we will now be able to locate the engine, fuselage and oil tanks, pilot's seat, etc.

From now onwards the location of the landing gear. In the first place, the location of the landing gear will be automatically such as will allow the propeller to clear the ground at a reasonable distance when the airplane is in flying position. The location of the axle of the wheels relative to the center of gravity should be such that the wheels will not be too far forward when the axle is located will of course be determined by the center of gravity of the airplane, which will naturally fall somewhere in the rear of the center of gravity.

In the preliminary sketches of the machine, the matter of stability should not be overlooked. The pilot's seat should be so placed that he will be able to see as much as every direction as is possible. In other words, every direction should be made to make the kind angle as small as possible. The location of the upper and lower wings relative to the pilot's seat will naturally affect the visibility of the machine once they are other factors and for this reason great care should be taken when these points of the structure are located.

Performance

With the characteristics of our airplane determined, for the time being, we now must consider variations in its expected performance. With these considerations will naturally come information that will come as to change certain of the characteristics in order to secure certain desired performance.



Characteristics of aerfoil UAS

It is at this point that "lugging" of all the foregoing must occur before we arrive at definite figures. The flying qualities and characteristics of an airplane depend to a very large extent upon the aerfoil or wing surface employed, the addition of which the airfoil is not, the engine power available and the total supporting area of the wings. For a moment in the following we will consider the probable minimum flying speeds at which we can hope to fly with a total supporting surface of 129 sq. ft. and assume the same airfoil that is used in the "Messenger" (U.S.A. Section No. 5), maintaining lift.

From the airfoil characteristics of the U.S.A. 5 Section, as shown in the accompanying figure, it is seen that our maximum lift coefficient (C_L) will be 0.00022 lb. per sq. ft. per mile per hour. For the formula ($C_L = K \times A^2$) we get our total lift, where L is total lift; F is lift coefficient; A is area in sq. ft.; V is speed in miles per hour. We see that if we put $L = 600$ lb., (our total weight) and solve the equation $600 = 0.00022 \times 129 \times V^2$, V is our speed in miles per hour. This value is fairly high but can be reduced with added area of wing surfaces and a better lift wing section. For the time being as we are primarily interested in whether or not our machine will fly, we will neglect its high speed considerations and assume also whether or not our 30 hp. available will be sufficient to take it off the ground.

The resistance to forward motion that will have to be overcome by our engine at the moment when our speed equals 30 m.p.h. and our lift equals 600 lb. will consist of the drag of the wings plus the structural or parasite resistance of the remaining parts of the machine.

The resistance due to our wings (see airfoil data) will be 800.76 or 72.3 lb. Assuming that for our machine the parasite resistance is equal to 0.0417 lb. where F is in miles per hour, it will be $0.0417 \times 30^2 = 37.45$ lb. Our total resistance is then 838.21 lbs. 72.3, or 144.5 lb., at about 141 ft. In order to move 144 lb. at the rate of 30 m.p.h. we need

Steel Placing—For a single bay airplane without center span the following dimensions should be observed:
Wings at Center—Spanwise 204 1/2 in.—Bay 63 1/2 in.
Continues at Center—Centerline 205 1/2 in.—Bay 63 1/2 in.
Span Placing—The span should be so spaced along the wing chord that in normal flying position the heel will be distributed as nearly as possible equally between the spars. These positions are determined by the center of pressure forward of the particular airfoil used.

Weight Distribution—While it is difficult to place a load on the weights of parts of airplanes due to the wide variation in different types, the following values may be used as a guide. These figures were made up from analysis of several very successful types. Percentages of total weight are shown.

Power plant members of fuel tanks	32.5%
Fuel (gasoline & oil)	12.5%
Crew and personal equipment	17.5%
Protections complete and complete except preceding	12.5%
Weight of wings and trim members	14.2%
Landing gear	4.5%
Tail section and bracing	7.5%
Landing Gear Brings—From the landing gear must be so designed that when taking the aircraft will have proper ground clearance. A minimum limit for this clearance may be set at 10 in.	

Location of the wheels may be made by considering the following: longitudinally, the angle between the vertical through the point of tangency of the wheel to the ground and a line from this point through the center of gravity may vary between the limits of 15 to 18 deg.; vertically, the angle between the ground line and a line through the tip of the tail and the point of tangency of wheel to the ground may vary between 13 and 14 deg.

The rate of twist in wing span should be somewhere around 0.37 to 0.21. All measurements are assumed to be made when the airplane is in "flying position."

Long Flight

Walter Beach, chief pilot for the E. M. Land Co., Wichita, Kan., recently completed a remarkable trip covering 2,228 miles by air in 26 hr. through Springfield from Wichita to Detroit, which was one of Beach's objectives, by way of Chicago and return in 1,718 miles. Side trips were made to Mt. Clemens, Toledo, Mississippi, Fort Dodge, Ind. Oak, Forest Park and other towns.

Aero Exhibition at Gothenburg, Sweden

We have received reports from officials of the Gothenburg exhibition for co-operation in accepting representation of naval products from the United States.

The exhibition will open at 12 o'clock noon on Friday, July 20 and close on Sunday, Aug. 12. The exhibition grounds will be open from 10 a. m. to 9 p. m. daily and all vessels exhibited must remain on view during these hours. The exhibition will be held on the open space known as Kvernholmen, which has an area of 220,000 sq. meters and, in addition to a number of smaller buildings, a large exhibition hall will be erected with a floor space of 9,000 sq. meters.

Detailed applications for space must be in the hands of the board on or before Jan. 1, 1923. Applications must be made upon a prescribed form, in accordance with the regulations issued by the board and shall contain a full description of the proposed exhibit, and no objection shall be made on request of the board. The board reserves to itself the right to refuse any application. Copies of the program may be obtained from the Accredited Chamber of Commerce. For detailed information communicate with Thorsten Gierle, Director General of Ports, Stockholm, Sweden.

Model 1923 Farman Sport

The 1923 Model Farman 2-seater touring and sport plane, which is shown on this page, is equipped with the new 50-60 hp. 4 cylinder Anzani air-cooled engine. The new model also contains many improvements calculated to increase the performance of the little machine which has in the past been considered highly efficient.

Walter Kellett Co., Inc., Philadelphia, has also announced a reduction in price for the 1923 models.

Change of Address

The New York office of Underwriters' Laboratories on Dec. 1 was removed from 25 City Hall Place to the Underwriters' Laboratories' Building, 105-111 Leonard St., between Broadway and Lafayette Streets, and opposite the New York Life Insurance Building.



Farman 2-seater touring and sport airplane, 1923 model, fitted with the new 50-60 hp. Anzani radial engine. Note the long exhaust pipe for drawing the engine exhaust.

Swanson Model 3 Sport Plane

Small Single-Seater Fitted with Lawrence Engine Has Good Performance



Side and front views of the Swanson Model 3 single-seater sport plane (25 hp. Lawrence 2 cyl. horizontal opposed type engine).

The Swanson Model 3 single seater sport plane was designed and constructed by R. Swanson of Vero Beach, Fla. The plane was given its first flight Sept. 24, 1922.

The first pilot, Lem. Vert, of Vero Beach, Fla., took the little machine off, after a short run over a rough field where officials stood on either hand, started the field and made a perfect landing. Its immediately took off again and climbed to a height of 2000 ft., then climbed over Vero Beach for 15 min. and landed with the same ease with which it had taken powered machines. He states that the plane is well balanced and light on the controls, answering promptly to the various maneuvers.

The general construction of the plane is as follows.

Wings

The ribs of the ribs are bent wood with the usual lightening holes, air strips are of spruce. Spars are of the round 1/2 inch section also of spruce and spliced at the center so that they are continuous spars through the whole span of the wing with a thickness of 4 in. both planes are built in one continuous panel from tip to tip.

The upper plane has a cut-away at the center over the cockpit and is fastened to the center 8 struts with four bolts. The lower plane, which is a single panel, is fastened to the underside of fuselage with three bolts. The coloring are on lower plane only, and aluminum coated when run within the lower wing.

The single 1/2 struts on each side of interplane bracing are of half-inch spruce bushings. Landing wires are single 5/16 in. wire are double, all are 3/32 in. cable.

Fuselage

The fuselage is of the girder type built of spruce, the fuselage being of ash forward of cockpit. The cockpit has plenty of leg room for such a small machine. The rear end of fuselage tapered to a point, a horizontal wing the off center, mostly surrounded with balsa wood. The cockpit is of 20 in. diameter. A three hour duration gas tank is located between the fuselage and covering just over the center of gravity. The engine is separated from the fuselage by an aluminum wall.

Fairings

The fixed horizontal tailplane is built into the fuselage and has one-third of its center on the lower surface and two-thirds on the upper surface, the elevators have a negative rake of 20 deg. The tailplane to which are hinged the elevators, is a continuous beam of 2 in. spruce, which is also the stern post of fuselage and has no extension. The rudder is also built into the fuselage and projects through on lower side so that there is a small vertical fin disposed on the under side, to which is attached the rudder. This is of ash, spring by rubber shock absorber cord. All control

bars have a special blade construction which leaves an gap between surfaces, namely, a round leading edge of the flap which fits into a round groove in the fuselage, thus creating a smooth and even flow of the air over the surfaces. All control surfaces are negatively raked, except the top edge of rudder. There is no external bracing on the tailplane whatever, all control bars being built into the various flaps.

Controls

Standard stick and foot bar controls are used and so arranged that large movements of the stick produce but small movements of the various flaps.

Landing Gear

The undercarriage is of the Vee type with a split axle hinged side cables on each side of center, the wheels are of streamlined rubber shaft. Wheels are 24 in. a 2 in. spring by the usual rubber shock absorbers, while the track is 5 1/2 ft. wide.

Power Plant

An air-cooled 2 cyl. opposed Lawrence 25 hp. motor is used and is left unenclosed where it is simply cooled. The carburetor is outside of the fuselage whereby the risk of fire is decreased.

The propeller has a pitch of 5 1/2 ft. and a diameter of 5 1/2 ft. which the engine turns at 1200 rpm.

Following is the general specifications of the plane.

Specifications

- Dimensions**
 Span, both wings, 45 ft. 6 in.
 Chord both wings, 10 ft. 6 in.
 Wing between wings, 40 ft. 6 in.
 Propeller, 5 1/2 ft.
 Landing wheel, 24 in.
 Wings spread, 15 ft. 6 in.
 Wings chord, 10 ft. 6 in.
- Wing**
 Wing area, 17 1/2 sq. ft.
 Total wing area, 140 sq. ft.
 Angle of incidence 2 1/2 deg., 2 1/2 deg.
 Area of incidence (both wings) 4 sq. ft.
 Incidence 1 1/2 deg.
 Dihedral both wings, 4 deg.
- Foot**
 Fuselage area, 1 sq. ft.
 Tailplane area, 2 sq. ft.
 Wing area, 17 1/2 sq. ft.
 Rudder area, 4 sq. ft.
 Area of incidence 1 1/2 sq. ft.
- Weights**
 Weight empty, 150 lb.
 Weight loaded (750 lb.) 270 lb.
 Weight loaded (750 lb.) 270 lb.
 Total loading, 30 lb./sq. ft.
- Performance**
 Maximum speed, 50 m.p.h.
 Maximum climb, 400 ft./min.
 Cruise speed, 30 m.p.h., 20 deg.
 Propeller 5 1/2 ft. dia. with 5 1/2 ft. pitch.
 Propeller speed, 1200 r.p.m.

The Missing Plane from Rockwell Field.—Reports from Rockwell Field dated Dec. 16 indicate that Colonel Marshall and Paul Webster, who have been missing for several days, probably crossed the line into Mexico about 30 miles west of Nogales, Ariz. Young men from Rockwell and Nogales are now searching through the mountains west of both stations, Colonel Arnold reports. All local sheriffs have been notified to look out for the lost officers and are said to be searching their territories. The planes, Cessna, that station are searching and five planes are also out from Fort Bliss.

Wheeler Field, Hawaii.—The wreckage at Schofield Barracks, Hawaii, is named "Wheeler Field" in honor of Major Sheldon H. Wheeler, who was killed in an airplane accident July 23, 1922, at Leke Field, Hawaii, of which field he was in command at the time of his death.

Naval Aviation

Strength of Aircraft Squadrons.—According to a recent weekly operations report of Naval Aviation the Aircraft Squadrons attached to the Battle Fleet had the following number of planes in active commission:

Observation Plane Squadron 2—Five Vought and three DH-4D.

Observation Plane Squadron 3—Six DH-4D (Six Vought VETOY planes in commission for training).

Fighting Plane Squadron 1—Three VES-25, one VET-7, one VETOY and one ZN-1H.

Fighting Plane Squadron 2—Five ZN-1H.

Torpedo and Bombing Plane Squadron 3—Six F-11, and two NF-1 (Two F-11 for replacement).

The Aircraft Squadrons, Scouting Fleet, consist of Scouting Plane Squadron 3 (F-11 planes), Torpedo and Bombing Plane Squadron 1 and Kite Balloon Squadron 1.

Naval Orders.—Lt. J.G. Raymond E. Farnsworth, det. USS Bane, to Nav. Air Sta. Pensacola, Fla.

Ensign Edgar L. Adams, det. USS Mulan; to Nav. Air Sta. Pensacola, Fla.

Ensign Horton J. Booden, det. USS Marston; to Nav. Air Sta. Pensacola, Fla.

Ensign Kenneth E. Brummett, det. USS Bane; to Nav. Air Sta. Pensacola, Fla.

Ensign Charles M. Dillingham, det. USS Long, to Nav. Air Sta. Pensacola, Fla.

Ensign Frederick W. Roberts, det. USS Shubert; to Nav. Air Sta. Pensacola, Fla.

Ensign Walter Van Smith, det. USS Kennard; to Nav. Air Sta. Pensacola, Fla.

Ensign Carroll L. Taylor, det. USS Chandler; to Nav. Air Sta. Pensacola, Fla.

Ensign Robert F. Boehman, det. USS New York; to Nav. Air Sta. Pensacola, Fla.

Ensign Ralph C. Peterson, det. Nav. Air Sta. Pensacola, Fla., to wait orders.

Ensign J.G. Russell V. Pollard, det. Kite Balloon Sq. 1, to Nav. Air Sta. Hampton Roads, Va.

Ensign Thomas E. Rhye (S.C.), det. Engineering Sq. 1, to Nav. Air Sta. Pensacola, Fla.

Ensign George E. Forthwick, Jr., to Nav. Air Sta. Pensacola, Fla.

Ensign George W. Davis (S.C.), det. Naval Aircraft Factory, Philadelphia, to Aircraft Sq. 1, to Nav. Air Sta. Pensacola, Fla.

Ensign Hugh H. C. Gano, to Nav. Air Sta. Pensacola, Fla.

Ensign Guy D. Townsend, det. Nav. Air Sta. Hampton Roads, Va., to Aircraft Sq. 1, to Nav. Air Sta. Pensacola, Fla.

Ensign Harold W. Boyington, det. U.S. Bridgeport; to Nav. Air Sta. Hampton Roads, Va.

Ensign Charles L. Allen, det. Nav. Air Sta. Pensacola, Fla., to wait orders.

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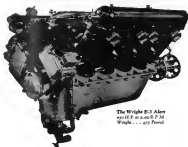
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